



COLORRITE DISTRIBUTING INC.
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TOUCH-UP PEN AND BOTTLE INSTRUCTIONS

SURFACE PREPARATION:

1. Wash surface to be repaired with soap and water. Rinse thoroughly.
2. Clean surface with A4638 or 4638 Wax & Grease Remover. Use a clean, lint-free towel and wipe in one direction only. Rinse with water and allow to dry.
3. If necessary, lightly sand area to be repaired using 800-1000 grit paper. This will smooth any rough edges on the damaged area.
4. Use A4638 or 4638 Wax & Grease Remover another time as described in step 2.
 - a. If repair area is down to bare metal or plastic, now apply primer following the instructions on the primer container.
 - b. If repair area does not need primer, then proceed to "Painting Instructions".

PAINING INSTRUCTIONS:

1. **DO A "TEST PANEL"**. A test panel is a way for you to test the color before you proceed. You can test the coverage, the dry time, and the **color accuracy**. Compare the test panel to the color you are trying to achieve in the direct sunlight to determine if the color is a proper match. **Do not proceed to the next step until your test panel is complete and the color on the test panel is the color you desire.**
2. **3-STAGE COLORS (BASE/MID OR TOP COAT/CLEARCOAT)**
 - a. If your color is a 3-stage color, (base, top or mid-coat, clearcoat) apply one even, light coat of the base color. Only dab the color on, do not rub or stroke. Allow to dry for 15-20 minutes and repeat.
 - b. Using your test panel as a guide to the required amount of coats, apply very light coats of the mid or top coat. Usually 1-2 coats are enough. Again, do not rub the paint on, just dab.
 - c. Allow paint to dry for 6-8 hours before performing step 5.
3. **2-STAGE COLORS (COLORCOAT/CLEARCOAT)**
 - a. Apply one even, light coat of color. Allow to dry for 15-20 minutes. Apply a second coat following the same procedure.
 - b. Inspect area to see if paint is applied evenly and thoroughly. Apply additional coats as needed using your test panel as a guide to achieve desired color.
 - c. Allow paint to dry for 6-8 hours before performing step 5.
4. **1-STAGE COLORS (LOW-GLOSS OR MAT FINISHES)**
 - a. Apply one even, light coat of color. Allow to dry for 15-20 minutes. Apply a second coat following the same procedure.
 - b. Inspect area to see if paint is applied evenly and thoroughly. Apply additional coats as needed using your sprayout or test panel as a guide to achieve desired color.
 - c. **Do not clearcoat. Allow to dry for 30-60 minutes before handling.**
5. Apply one even, light coat of TFCC-1 or TUClear clearcoat to the painted area. Allow to dry for 5-10 minutes. Apply a second light, even coat and let dry for 3-5 hours before handling. Read "Clearcoat" instructions one back of this sheet.

- **Always test color with a test panel before painting.**
- Do not sand between colorcoats or before clearcoat.
- Dabbing the paint on instead of rubbing or brushing it on will minimize brush strokes.
- Touch-Up Pens: depress tip to start paint flowing. Do not hold tip in for extended period of time. Just get some paint on the tip and proceed with touch-up. Do not depress tip while performing actual touch-up procedure; paint can run quickly out of the pen causing damage to the vehicle.
- Wetsanding, polishing, waxing, and buffing can be performed 5 days after paintjob has been completed.
- If paint looks dull or hazy after final clearcoat, there is a slight amount of moisture causing the dullness. After clearcoat is thoroughly dry (5+ days), polishing or buffing compound will restore the gloss.
- Read instructions completely before painting; if you have any questions call us before painting!!